





Full-bore, Combination Air Valve for Wastewater

Description

A.R.I. D-26 is a full-bore, Combination Air Valve installed on wastewater transmission systems. The Air Valve is designed to improve hydraulic operation by protecting the pipeline, increasing pipeline efficiency, and reducing energy requirements. The unique body shape of the valve, enables a continuous air gap that separates the wastewater from the sealing mechanism and helps to avoid deposits or blockage.

Installation

- Wastewater & water treatment plants
- Wastewater & effluent water transmission lines

Operation







Automatic Air Release





Features and Benefits

| Conical body / funnel-shaped | Maximum air gap, minimum body length | |
|------------------------------|---|--|
| lower body | Residue matter falls back into the system pipeline | |
| Continuous air gap | Separates the liquid from the sealing mechanism | |
| | High velocity air will not close the valve under rapid filling operation | |
| Aerodynamic float assembly | Reduces accumulation of fat or grease buildup | |
| | Free movement will not unseal the sealing mechanism | |
| Sealing assembly | Provides smooth, reliable opening/closing, and leak-free sealing over a wide range of pressures | |
| Cushioned spring connection | Cushioned joint allows continuous air discharge under vibration conditions related to turbulence from pump start and shut-off, or from flow fluctuations. | |
| Ball valve | Releases pressure and drains valve prior to maintenance | |
| Cover assembly | Allows complete drop-in replacement, reducing maintenance downtime | |
| Spray Guard® | Flow enhancer, prevents spraying during rapid filling operation | |
| ATEX certified air valves | ATEX certified air valves are optional by customer request. Certification is conditional upon the customer connecting the designated part on the product to a dedicated ground connection point. | |

| AIS / BABA compliant | Domestic availability based on size & material |
|----------------------|--|
|----------------------|--|

Technical Specifications

| Size range | 2" - 8" | | |
|---|--|----------------|--|
| | 2" (Low pressure) | 0.29 - 150 psi | |
| | 2" (Standard) | 1.5 - 250 psi | |
| \\/ - \\ - - - - - - - - | 3" (Low pressure) | 0.29 - 150 psi | |
| Working pressure range | 3" (Standard) | 3 - 250 psi | |
| | 3" (High pressure) | 3 - 360 psi | |
| | 4" - 8" (Standard) | 1.5 - 250 psi | |
| Testing pressure | 1.5 times maximum working pressure | | |
| Temperature | Maximum working temperature: 140° F Maximum intermittent temperature: 194° F | | |
| Valve coating | Fusion bonded epoxy coating in compliance with standard DIN 30677-2 (applied on Cast Steel and Cast Ductile Iron valves) | | |
| Upon ordering, please specify: model, size, working pressure, thread / flange standard and type of liquid | | | |

The isolation valve installed under the air valve must be fully open to prevent damage or malfunction and ensure performance within the specifications of the air valve.







Valve Selection Options

| A.R.I. D-26 P 2",3" - Wastewater combination air valves from Reinforced Nylon, rated for 250 psi. | | | | |
|--|--|--|--|--|
| A.R.I. D-26 P NS 2",3" - Non-slam wastewater combination air valve from Reinforced Nylon, rated for 250 psi. | | | | |
| A.R.I. D-26 P LP - Low pressure wastewater combination air valve from Reinforced Nylon, rated for 150 psi. | | | | |
| A.R.I. D-26 P NS LP - Non-slam low pressure wastewater combination air valve from Reinforced Nylon, rated for 150 psi. | | | | |
| A.R.I. D-26 - Wastewater combination air valve from Cast Steel, rated for 250 psi. | | | | |
| A.R.I. D-26 NS - Non-slam wastewater combination air valve from Cast Steel, rated for 250 psi. | | | | |
| A.R.I. D-26 SS - Wastewater combination air valve from Cast Stainless Steel, rated for 250 psi. | | | | |
| A.R.I. D-26 SS NS - Non-slam wastewater combination air valve from Cast Stainless Steel, rated for 250 psi. | | | | |
| Threaded BSP/NPT or flanged ends to meet various requested standards | | | | |
| 2" Two-directional cover is standard | | | | |
| 3" Optional one-directional or two-directional covers | | | | |
| 4" One-directional elbow for horizontal discharge can be removed to allow for vertical discharge | | | | |
| 6" - 8" Vertical or horizontal discharge outlets | | | | |
| One-way Out - allows for air discharge only, prevents air intake One-way In - allows air intake only, prevents air discharge Non-slam - discharge-throttling attachment, allows full air intake, throttles air discharge | | | | |
| Model D-26 NS with a built-in Non-slam Disc (6" & 8" sizes only) SB Underground Air Valve System (2"+3" sizes only) | | | | |
| | | | | |

Non-slam Add-on Component Data Table for Variable Orifices

| Size | Number of orifices | Discharge orifice (inch) | Total NS area (sq.in) | Switching point (psi) | Flow at 5.8 psi (CFM) |
|------------|--------------------|---|--------------------------|-----------------------|---------------------------|
| | 1 orifice | 2" | 0.024 | | 14 |
| 2" (50mm) | 2 orifices | ices 2" 0.049 Spring loaded normally closed | | 19 | |
| | 3 orifices | 2" | 0.074 | | 24 |
| | 1 orifice | 3" | 0.078 | Spring loaded | 38 |
| 3" (80mm) | 2 orifices | 3" | 0.156 | normally | 52 |
| | 3 orifices | 3" | 0.234 | closed | 62 |
| | 1 orifice | 4" | 0.122 | - Spring loaded | 88 |
| 4" (100mm) | 2 orifices | 4" | 0.243 | normally | 112 |
| | 3 orifices | 4" | 0.365 | closed | 137 |
| 6" (150mm) | 1 orifice with | 6" | 1.096 | 0.36 | 930 |
| 8" (200mm) | graduated closure | 8" | 2.544 | 0.36 | 1112 |

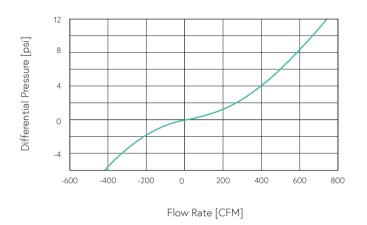




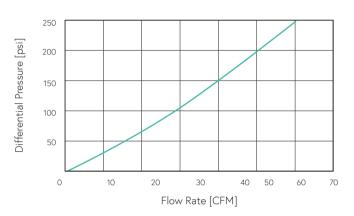


A.R.I. D-26 2"

Air & Vacuum Flow Rate

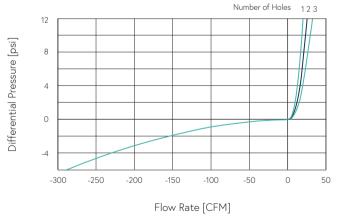


Automatic Air Release Flow Rate

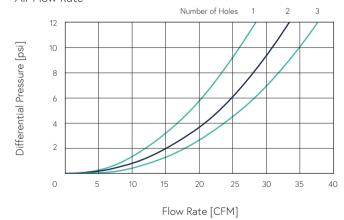


A.R.I. D-26 NS 2"

Air & Vacuum Flow Rate



Air Flow Rate



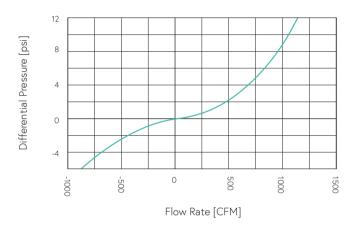




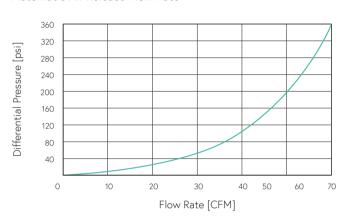


A.R.I. D-26 3"

Air & Vacuum Flow Rate

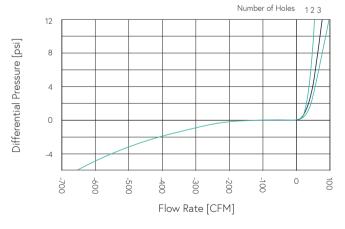


Automatic Air Release Flow Rate

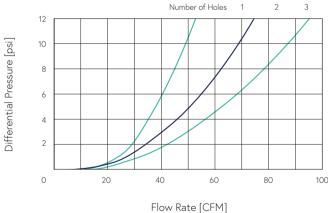


A.R.I. D-26 NS 3"

Air & Vacuum Flow Rate



Air Flow Rate



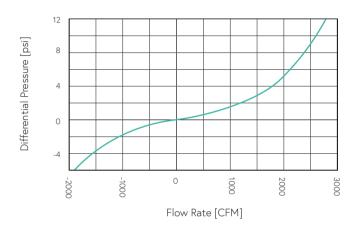




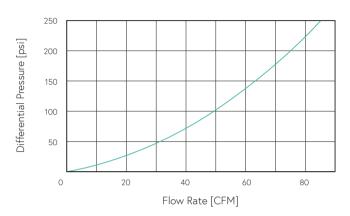
Flow Charts

A.R.I. D-26 4"

Air & Vacuum Flow Rate

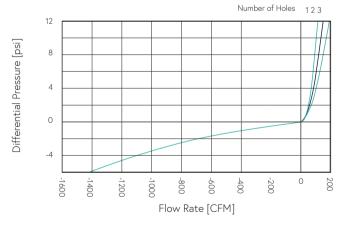


Automatic Air Release Flow Rate

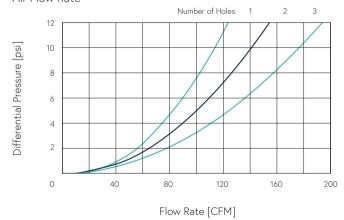


A.R.I. D-26 NS 4"

Air & Vacuum Flow Rate



Air Flow Rate



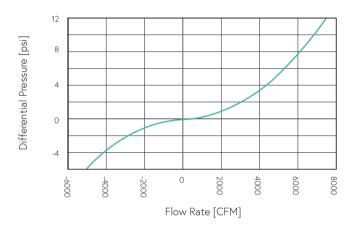




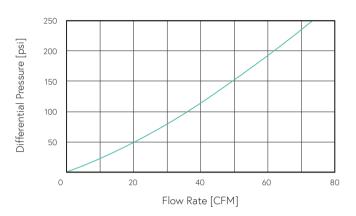
Flow Charts

A.R.I. D-26 6"

Air & Vacuum Flow Rate

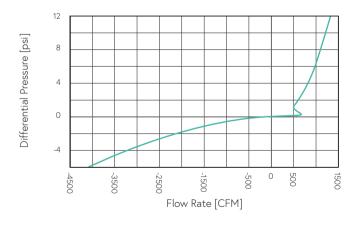


Automatic Air Release Flow Rate

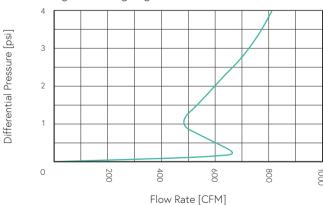


A.R.I. D-26 NS 6"

Air & Vacuum Flow Rate



Air Discharge Switching Region



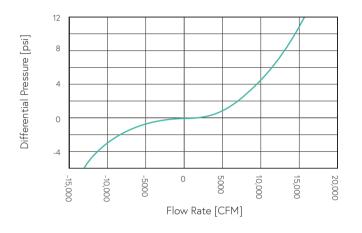




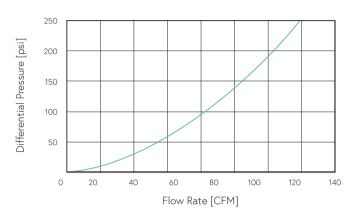


A.R.I. D-26 8"

Air & Vacuum Flow Rate

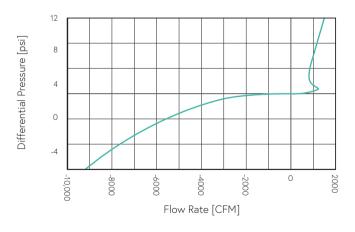


Automatic Air Release Flow Rate

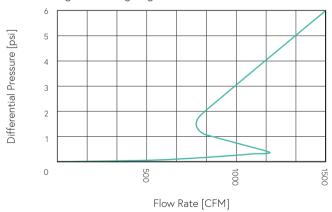


A.R.I. D-26 NS 8"

Air & Vacuum Flow Rate



Air Discharge Switching Region







Dimensions and Weight

| Size | Dimensions (inch) | | Connection | Weight (lbs) | | Orifice Area (sq.in) | | |
|-------------------------------|-------------------|------|------------|----------------------|------------|----------------------|-------|--------|
| | Α | В | С | D | RN | ST ST | A/V | Auto. |
| A.R.I. D-26 2" (50 mm) THR | 10.1 | 21.3 | 9.7 | 2" NPSM Female | 18 | 29 | 3.04 | 0.0133 |
| A.R.I. D-26 2" (50 mm) FL | 10.1 | 21.6 | 9.7 | 2" NPSM Female | 19 | 35 | 3.04 | 0.0133 |
| A.R.I. D-26 NS 2" (50 mm) THR | 12.9 | 21.3 | 9.7 | 2" NPSM Male | 19 | 30 | 3.04 | 0.0133 |
| A.R.I. D-26 NS 2" (50 mm) FL | 12.9 | 21.6 | 9.7 | 2" NPSM Male | 20 | 36 | 3.04 | 0.0133 |
| Two-directional cover | | | | | Cast Steel | ST ST | | |
| A.R.I. D-26 3" (80 mm) THR | 19.3 | 24.2 | 16.2 | 3" NPSM Female | 48 | 51 | 7.787 | 0.024 |
| A.R.I. D-26 3" (80 mm) FL | 19.3 | 24.2 | 16.2 | 3" NPSM Female | 54 | 56 | 7.787 | 0.024 |
| A.R.I. D-26 NS 3" (80 mm) THR | 23.6 | 24.2 | 16.2 | 3" NPSM Male | 50 | 53 | 7.787 | 0.024 |
| A.R.I. D-26 NS 3" (80 mm) FL | 23.6 | 24.2 | 16.2 | 3" NPSM Male | 55 | 57 | 7.787 | 0.024 |
| Two-directional cover (RN) | | | | | RN | | | |
| A.R.I. D-26 3" (80 mm) THR | 13.7 | 23.9 | 13.8 | 3" NPSM Female | 33 | - | 7.787 | 0.024 |
| A.R.I. D-26 3" (80 mm) FL | 13.7 | 24.4 | 13.8 | 3" NPSM Female | 34 | - | 7.787 | 0.024 |
| A.R.I. D-26 NS 3" (80 mm) THR | 17.0 | 23.9 | 13.8 | 3" NPSM Male | 34 | - | 7.787 | 0.024 |
| A.R.I. D-26 NS 3" (80 mm) FL | 17.0 | 24.4 | 13.8 | 3" NPSM Male | 36 | - | 7.787 | 0.024 |
| | | | | | DI | ST ST | | |
| A.R.I. D-26 4" (100 mm) FL | 19.8 | 32.4 | 18.0 | 4" Flanged NPSM F | 96 | 101 | 12.17 | 0.048 |
| A.R.I. D-26 NS 4" (100 mm) FL | 22.5 | 33.1 | 18.0 | 4" Flanged NPSM F | 107 | 112 | 12.17 | 0.048 |
| Vertical Cover | | | | | DI | ST ST | | |
| A.R.I. D-26 6" (150 mm) FL | 19.4 | 32.3 | 19.6 | 6" Flanged / Grooved | 206 | 98.0 | 27.39 | 0.048 |
| A.R.I. D-26 8" (200 mm) FL | 24.1 | 42.2 | 22.3 | 8" Flanged / Grooved | 328 | 157.0 | 48.67 | 0.048 |
| Horizontal Cover | | | | | DI | ST ST | | |
| A.R.I. D-26 6" (150 mm) FL | 20.7 | 36.7 | 19.6 | 6" Flanged / Grooved | 220 | 106.0 | 27.39 | 0.048 |
| A.R.I. D-26 8" (200 mm) FL | 25.2 | 48.4 | 22.3 | 8" Flanged / Grooved | 350 | 164.0 | 48.67 | 0.048 |

FL - Flanged THR - Threaded RN - Reinforced Nylon DI - Ductile Iron

NOTE

The cover assembly with the discharge elbow can be set in four directions. Dimension A in the picture and in the table shows the maximum product width. This width can be reduced by changing the direction.

All product weights and dimensions are approximate, due to the differences in flange standards, materials and variable accessories.







Parts List and Specifications | 2" - 3"

| No. | Part | Material |
|-----|-------------------------------|--|
| 1 | Cover Assembly | |
| 1a | Orifice Plug | Polypropylene |
| 1b | Cover | Stainless Steel 316 |
| 1c | Bolt Assembly | Stainless Steel 316 + Reinforced Nylon |
| 1d | Non-slam Component (optional) | Polypropylene + Stainless Steel |
| 2 | Seal Assembly | |
| 2a | Disc Arm | Cast Stainless Steel |
| 2b | Air & Vacuum Disc | Cast Stainless Steel / Reinforced Nylon |
| 2c | Air & Vacuum Seal | EPDM |
| 2d | Air Release Seal & Seat | EPDM & Reinforced Nylon |
| 2e | 2e. Seal Cover | Reinforced Nylon |
| 3 | Body Assembly | |
| 3a | O-ring | NBR |
| 3b | Spray Guard® | Polypropylene |
| 3с | Body | Reinforced Nylon |
| 3e | 1/4" or 1/2" Ball Valve | Stainless Steel |
| 4 | Float Assembly | |
| 4a | Domed Nut | Stainless Steel 316 |
| 4b | Stopper | Polypropylene |
| 4c | Spring | Stainless Steel 316 |
| 4d | Float & Rod | Polypropylene + Stainless Steel 316 |
| 5 | Base Assembly | |
| 5a | O-ring | NBR |
| 5b | Clamp Assembly | Cast Stainless Steel + Stainless Steel 316 |
| 5c | Base | Reinforced Nylon |
| 5d | 1/4" or 1/2" Ball Valve | Stainless Steel |







Parts List and Specifications | Two-directional Cover Model 3"

| No. | Part | Material |
|-----|-------------------------------|--|
| 1 | Cover Assembly | |
| 1a | Orifice Plug | Polypropylene |
| 1b | Cover | Stainless Steel 316 |
| 1c | Bolt Assembly | Stainless Steel 316 + Reinforced Nylon |
| 1d | Non-slam Component (optional) | Polypropylene + Stainless Steel |
| 2 | Seal Assembly | |
| 2a | Disc Arm | Cast Stainless Steel |
| 2b | Air & Vacuum Disc | Cast Stainless Steel / Reinforced Nylon |
| 2c | Air & Vacuum Seal | EPDM |
| 2d | Air Release Seal & Seat | EPDM & Reinforced Nylon |
| 2e | Seal Cover | Reinforced Nylon |
| 3 | Float Assembly | |
| 3a | Domed Nut | Stainless Steel 316 |
| 3b | Stopper | Polypropylene |
| 3с | Spring | Stainless Steel 316 |
| 3d | Float & Rod | Polypropylene + Stainless Steel 316 |
| 4 | Body Assembly | |
| 4a | Spray Guard® | Polypropylene |
| 4b | O-ring | NBR |
| 4c | Body | Cast Steel / Stainless Steel 316 |
| 4d | 1" Ball Valve | Stainless Steel 316 |

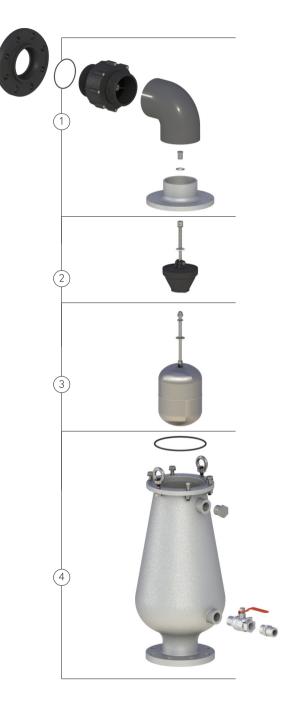






Parts List and Specifications | 4"

| No. | Part | Material |
|-----|--------------------------------|--|
| 1 | Cover Assembly | |
| 1a | Flange | |
| 1b | Non-slam Component (optional) | Polypropylene + Stainless Steel |
| 1c | Discharge Elbow | PVC |
| 1d | Cover | Ductile Iron / Stainless Steel 316 |
| 1e | Orifice Seat | Stainless Steel 316 |
| 2 | Seal Assembly | |
| 2a | Guide Rod Assembly | Stainless Steel 316 + Acetal |
| 2b | Air & Vacuum Disc | Reinforced Nylon / Reinforced Polypropylene |
| 2c | Air & Vacuum Seal | EPDM |
| 2d | Air Release Seal & Seat | EPDM & Reinforced Nylon |
| 2e | Seal Cover | Reinforced Nylon |
| 2f | Flow Enhancer | ABS |
| 3 | Float Assembly | |
| 3a | Domed Nut | Stainless Steel 316 |
| 3b | Stopper | Polypropylene |
| 3с | Spring | Stainless Steel 316 |
| 3d | Float & Rod | Stainless Steel 316 |
| 4 | Body Assembly | |
| 4a | O-ring | NBR |
| 4b | Body | Ductile Iron / Stainless Steel 316 |
| 4c | Plug | Stainless Steel 316 |
| 4d | 1" Ball Valve + Nipple Adapter | Stainless Steel 316 |

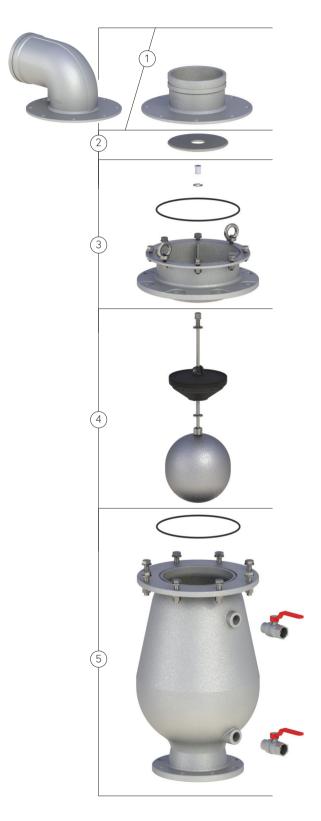






Parts List and Specifications | 6"-8"

| No. | Parts | Material |
|-----|--|--|
| 1 | Discharge Assembly | |
| 1a | Flange Seal (optional) | NBR |
| 1b | Grooved Flange (optional) | Ductile Iron / Stainless Steel 316 |
| 1c | Horizontal Discharge / Vertical Discharge | Ductile Iron / Stainless Steel 316 |
| 2 | Non-slam Disc (optional) | Ductile Iron / Stainless Steel 316 |
| 3 | Cover Assembly | |
| За | O-ring | EPDM |
| 3b | Cover | Ductile Iron / Stainless Steel 316 |
| 3с | Orifice Seat | Stainless Steel 316 |
| 4 | Float & Seal Assembly | |
| 4a | Guide Rod Assembly | Stainless Steel 316 + Acetal |
| 4b | Air & Vacuum Disc | Reinforced Nylon / Reinforced Polypropylene |
| 4c | Air & Vacuum Seal | EPDM |
| 4d | Air Release Seal & Seat | EPDM & Reinforced Nylon |
| 4e | Seal Cover | Reinforced Nylon |
| 4f | Domed Nut | Stainless Steel 316 |
| 4g | Stopper | Stainless Steel 316 |
| 4h | Spring | Stainless Steel 316 |
| 4i | Float & Rod | Stainless Steel 316 |
| 5 | Body Assembly | |
| 5a | O-ring | NBR |
| 5b | Body | Ductile Iron / Stainless Steel 316 |
| 5c | 1" Ball Valve | Stainless Steel 316 |



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