









### Reduced Bore, Combination Air Valve for Wastewater

# Description

DOROT DAV-W-KA is a reduced bore, Combination Air Valve installed on wastewater transmission systems. The Air Valve is designed to improve hydraulic operation by protecting the pipeline, increasing pipeline efficiency, and reducing energy requirements. The unique body shape of the valve, enables a continuous air gap that separates the wastewater from the sealing mechanism and helps to avoid deposits or blockage.

# Installation

- Pump stations for sewage, wastewater & water treatment plants
- Wastewater and effluent water transmission lines

# Operation







Air Intake



Automatic Air Release





## Features and Benefits

Carical hady / franci abaned lawar hady	Maximum air gap, minimum body length	
Conical body / funnel-shaped lower body	Residue matter falls back into the system pipeline	
Continuous air gap Separates the liquid from the sealing mechanism		
	High velocity air will not close the valve under rapid filling operation	
Aerodynamic float assembly	Reduces accumulation of fat or grease buildup	
	Free movement will not unseal the sealing mechanism	
Sealing assembly	Provides smooth, reliable opening/closing, and leak-free sealing over a wide range of pressures	
Cushioned spring connection	Cushioned joint allows continuous air discharge under vibration conditions related to turbulence from pump start and shut-off, or from flow fluctuations.	
Ball valve	Releases pressure and drains valve prior to maintenance	
Cover assembly	Allows complete drop-in replacement, reducing maintenance downtime	
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# Valve Selection Options

Valve connection  Flanged ends to meet various requested standards 2", 3" valve connections: flanged or threaded BSP/NPT				
Standard materials	erials Welded/Cast Steel body, optional: Stainless Steel			
Optional add-on components	One-way Out - allows for air discharge only, prevents air intake One-way In - allows air intake only, not allowing air discharge Non-slam - discharge-throttling attachment, allows full air intake, throttles air discharge			

## Technical Specifications

Size range	2"-8"
Working pressure range	0.1-16 bar (PN 16) Testing pressure: 1.5 times maximum working pressure
Temperature	Maximum working temperature: 60° C Maximum intermittent temperature: 90° C
Valve coating	Fusion bonded epoxy coating in compliance with standard DIN 30677-2

 $Upon\ ordering,\ please\ specify:\ model,\ size,\ working\ pressure,\ thread\ /\ flange\ standard\ and\ type\ of\ liquid$ 





## Non-slam Add-on Component Data Table for Variable Orifices

Size	Discharge orifice (mm)	Total NS area (mm²)	NS orifice (mm)	Switching point (bar)	Flow at 0.4 bar (m³/h)
2"-8" all sizes	37.5	12.6	4	Spring-loaded normally closed	23

## Dimensions and Weight

Size	Dimensions (mm)		Connections	Weight (kg)		Orifice area (mm²)	
	max. A	В	С	Steel	ST ST	A/V	Auto.
2" (50mm) THR	545	677	1½" BSP F	18	17.5	804	12.85
2" (50mm) FL	545	647.5	1½" BSP F	19	18.5	804	12.85
3" (80mm) THR	545	677	1½" BSP F	20	19	804	12.85
3" (80mm) FL	545	647.5	1½" BSP F	20	19.5	804	12.85
4" (100mm) FL	545	648	1½" BSP F	21.6	21	804	12.85
6" (150mm) FL	545	651	1½" BSP F	24.5	24	804	12.85
8" (200mm) FL	545	651	1½" BSP F	27.7	26	804	12.85

FL - Flanged

THR - Threaded

#### NOTE

The cover assembly with the discharge elbow can be set in four directions. Dimension A in the picture and in the table shows the maximum product width. This width can be reduced by changing the direction.

All product weights and dimensions are approximate, due to the differences in flange standards, materials and variable accessories.



The isolation valve installed under the air valve must be fully open to prevent damage or malfunction and ensure performance within the specifications of the air valve.



For complete installation instructions, please refer to the IOM document.

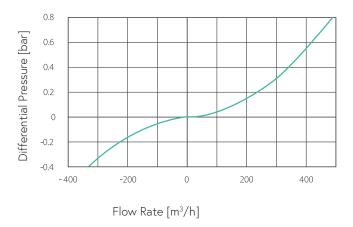




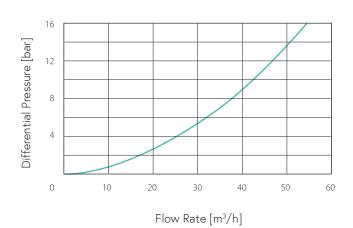


#### DOROT DAV-W-KA

Air & Vacuum Flow Rate

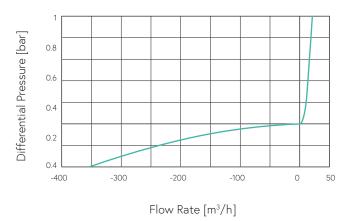


#### Automatic Air Release Flow Rate

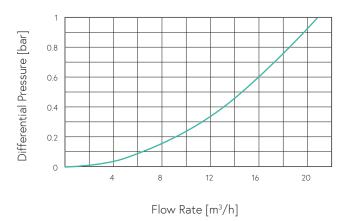


### DOROT DAV-W-KA -NS

Air & Vacuum Flow Rate



Air Discharge Flow Rate







# Parts List and Specifications

No.	Part	Material
1	Body Assembly	
1a	Discharge Elbow	Polypropylene
1b	Extention	Reinforced Nylon /Polypropylene
1c	Body	Reinforced Nylon /Polypropylene
1d	Non-slam Component (optional)	Reinforced Nylon / Polypropylene + Acetal + Stainless Steel
2	Cover Assembly	
2a	O-ring	NBR / EPDM
2b	Cover	Reinforced Nylon
3	Air Release / Air & Vacuum Assembly	
3a	Kinetic Seal	EPDM
3b	Slider	Reinforced Nylon
3с	Float	Foamed Polypropylene
4d	Rolling Seal	EPDM
4	Float Assembly	
4a	Domed Nut	Stainless Steel 316
4b	Stopper	Polypropylene
4c	Spring	Stainless Steel 316
4d	Float & Rod	Polypropylene / Stainless Steel 316 & Stainless Steel 316
5	Body Assembly	
5a	O-ring	NBR
5b	Body	Carbon Steel / Stainless Steel 316
5c	Ball Valve	Brass / Stainless Steel 316

